



# TYPE I MOLDED GLASS VIALS

Type I molded glass vials have high degree of hydrolytic & thermal shock resistance due to their superior chemical composition.  
Our Type I molded glass vials are available in clear and amber glass.





SGD Pharma is a global producer of molded and tubular glass for pharmaceutical primary packaging.

Building on over a century of expertise, we provide exceptional quality packaging solutions dedicated to parenteral, oral, and nasal products for every therapeutic application.

Our worldwide clients are supported by more than 90 agents and distributors and benefit from ongoing innovation at our five best-in-class ISO 15378 certified, GMP-compliant manufacturing plants, giving truly global supply chain infrastructure.

**SGD Pharma India** is part of SGD Pharma.

The products we offer include Type I neutral borosilicate glass primary packaging for pharmaceutical and biological companies.

Tubular packaging made of Type I glass compliant with USP, EP and JP requirements is manufactured and released in accordance with GMP standards. SGD Pharma India provides full regulatory support to facilitate pharmaceutical products registration.

Containers are delivered worldwide thanks to a strong supply chain organization, which guarantees delivery consistency as well as full traceability.



# STATE-OF-THE-ART FACILITY

## Best in class equipment

- Tubular containers conversion European machines
- Cosmetic inspection and dimensional control systems
- International level QC laboratory

## Compliance

- GMP standards state-of-the-art facility covered by DMF
- Certified according to ISO 15378
- Compliant with European and US Pharmacopoeias

## Quality to meet pharmaceutical requirements

- SGD Pharma India focuses on the processability of ampoules and vials for the benefit of its customers
- Packaging under ISO 8 clean rooms conditions

## International Quality Management

- Strict quality management system to ensure the highest quality level to our clients and patient safety
- SGD Pharma India adheres to the global guidelines & specifications of SGD Pharma



Explore  
the Vemula plant.



India

- Part of the SGD Pharma group
- Brand new facility
- Certified ISO 15378
- Dedicated to Parenteral products offering molded and tubular containers in Type I glass
- International quality level
- ISO 8 clean room environment
- Packaging under clean room conditions



# TYPE I - INJECTABLE VIALS IN MOLDED GLASS CLEAR & AMBER



## ISO INJECTABLE VIALS

Ref	ml	ml	g	ISO 20	mm	mm	Type I	Type I
00862	5.0	7.0	14.0	ISO 20	41.3	20.8	●	●
00859	7.0	9.0	13.0	ISO 20	40.8	22.1	●	●
00850	8.0	10.0	16.0	ISO 20	46.8	23.0	●	●
00770	10.0	15.0	21.0	ISO 20	53.5	25.4	●	●
00771	15.0	17.0	24.0	ISO 20	58.8	26.5	●	●
00776	20.0	26.0	29.0	ISO 20	58.0	32.0	●	●
00071	30.0	38.0	35.0	ISO 20	62.8	36.0	●	●
00772	50.0	60.0	50.0	ISO 20	73.0	42.5	●	●
01500	100.0	119.0	89.0	ISO 20	94.5	51.6	●	●

● Standard item, subject to stock availability

## US INJECTABLE VIALS

Ref	ml	ml	g	GPI 20	mm	mm	Type I	Type I
04997	20.0	26.0	30.0	GPI 20	58.32	32.11	●	●

● Standard item, subject to stock availability

## INFUSION BOTTLES

Ref	ml	ml	g	32.0 mm	mm	mm	Type I	Type I
04109	50.0	68.0	55.0	32.0 mm	68.0	46.0	●	●
34358	100.0	128.0	87.0	32.0 mm	104.0	49.0	●	●

● Standard item, subject to stock availability

# TYPE I - INJECTABLE VIALS IN MOLDED GLASS CLEAR & AMBER



## INDIAN MARKET

	Ref	ml	ml	g	20 mm	39.0	24.62	Type I	Type I
National		5.0	10.0	14.0	20 mm	39.0	24.62	●	●
National		7.5	8.5	15.0	20 mm	36.2	24.6	●	●
National		10.0	14.25	18.5	20 mm	50.0	25.0	●	●
National		12.0	16.5	21.0	20 mm	53.0	26.0	●	●
National		15.0	19.5	21.5	20 mm	57.0	26.5	●	●
National		20.0	26.75	27.0	20 mm	57.5	32.0	●	●
Victory		15.0	19.5	23.0	20 mm	57.0	26.85	●	●
Victory		30.0	37.0	38.0	20 mm	61.5	37.87	●	●
Victory		50.0	67.0	52.0	20 mm	73.5	44.25	●	●
Victory		100.0	131.0	103.0	20 mm	96.5	53.0	●	●




● Standard item, subject to stock availability





# WHEREVER YOU NEED US



-  Headquarters
-  Sales office
-  Plant
-  Sorting facility

## FRANCE

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**Société de Services Verriers (SSV)**  
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**EMBELIA**  
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## ITALY

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